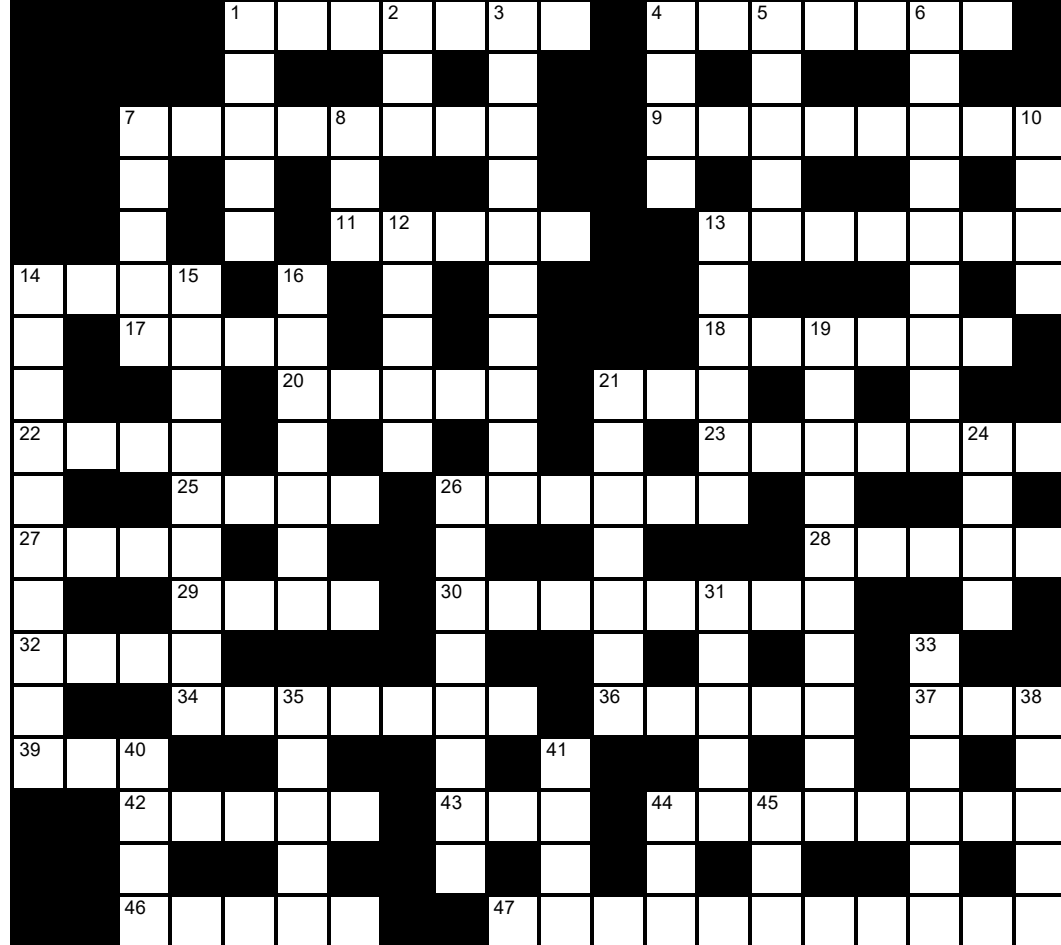


Across



- 1 Blower should have this flat part reversed (7)
- 4 Part and parcel (7)
- 7 Part hair with clasp (8)
- 9 Standing on toe-tip, struggling to learn (8)
- 11 Parts left behind in Brazilian taverns around the end of June. (5)
- 13 Hairy beast is first half-dead, then finally dead (7)
- 14 Lower part (4)
- 17 Hey, hey! This has a lot of ups and downs. (4)
- 18 Maybe stop for parts, then start to leave (6)
- 20 Casket holding 22 (5)
- 21 Confederate general retreats like a snake (3)
- 22 Jug for tea time (4)
- 23 Everything's in play, but there's not a lot of it (7)
- 25 This cat is all over the web, so people say (4)
- 26 Part way (6)
- 27 And so, after all, fifty missing (4)
- 28 It's often lovely, but I don't understand traveling around the whole world (5)
- 29 Rock on two axes (4)
- 30 Hybrid auto in Mr. Magoo's interpretation (8)
- 32 These are positive suggestions in the end (4)
- 34 Creep latches on to body part and it won't go away (7)
- 36 Former man, for example, not the first to suffer banishment (5)
- 37 It controls my computer from behind bars (3)
- 39 A lot of weight? Just the opposite! (3)

- 42 Advanced partly (5)
- 43 Somewhat unsociable spies (3)
- 44 One part is almost done, which says a lot (8)
- 46 Million-part journey (5)
- 47 Part on part on part (5,6)

Down

- 1 Bear with heavy pouch as if it's no problem --- but it's the opposite (5)
- 2 I am from Muskegon (3)
- 3 Minor part: Vampire role (10)
- 4 Greek stuff causes pain in the ass at first (4)
- 5 Proceed with cold disengagement to expel (14) (5)

- 6 Safety feature being low-grade, a girl's parts are scattered all over Egypt (9)
- 7 Sometimes with warmth, sometimes with anger (5)
- 8 It's 18, going on 44 (3)
- 10 Looming unrest (2-2)
- 12 Do 14 men and women? Not I! (5)
- 13 Seeking trouble in parts unknown (6)
- 14 Department store carries plaster (10)
- 15 Part free or totally free (9)
- 16 Being part Japanese, Bill Rising has an exotic accent (7)
- 19 He's eager to beat around the bush (6,4)
- 21 Lashed part is painful and it looks awful (7)

- 24 Call her this man's name to sound stately (4)
- 26 Wasteful spending on line of parts? (4,4)
- 31 Naomi tosses acid (5)
- 33 Part from far-off place, and miss eating dairy products (6)
- 35 Leftover bit of red licorice with no protection against rickets (5)
- 38 Part company, being mostly isolated (5)
- 40 Name for part of the school year (4)
- 41 Look at the front part (4)
- 44 A tiny bit of the army's domain (3)
- 45 American businesses' primary source of power and information. (3)